



**Canyon Fuel  
Company, LLC**

A Subsidiary of Arch Western Bituminous Group, LLC.

C0410002, Incoming

OK

cc: April  
Karl

**Sufco Mine**

597 South SR24  
Salina, Utah 84654  
(435) 286-4880  
Fax (435) 286-4499

October 7, 2010

Utah Coal Program  
Utah Division of Oil, Gas, and Mining  
1594 West North Temple, Suite 1210  
P. O. Box 145801  
Salt Lake City, Utah 84114-5801

Dear Program Supervisor:

Enclosed are annual certification reports for Canyon Fuel Company's SUFCO Mine: Minesite Primary Sedimentation Pond, Minesite Sedimentation Overflow Pond, Waste Rock Disposal Site and the associated Waste Rock Sedimentation Pond.

These certifications are being submitted prior to SUFCO's Annual Report as required by R645-514.

Sincerely,  
CANYON FUEL COMPANY, LLC  
SUFCO Mine

John D. Byars, P.E.  
Technical Services Manager

JDB:kb

cc: DOGM Sediment Pond Inspection File  
Mike Davis

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OCT 13 2010

**ANNUAL MINESITE PRIMARY SEDIMENTATION POND  
CERTIFICATION -- 2010**

John D. Byars, P.E. on September 17, 2010, conducted an inspection of Canyon Fuel Company's SUFCO Minesite Primary Sediment Pond.

There were no signs of structural weakness in the area of the sediment pond.

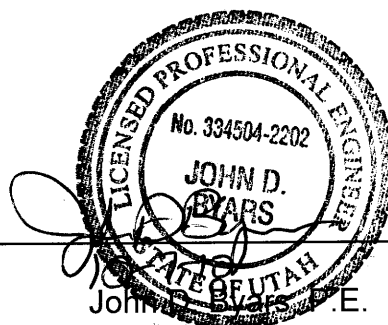
The fill slope above the pond was eroded with some minor gullies in random locations. There were no signs of instability of the fill slope.

The decant structure appeared to be functional and the decant valve was locked.

The water in the pond was at an elevation of 7418.13, which is at the standpipe spillway elevation. About an additional 0.29 acre-ft of storage volume was available in the pond above the current water level. The sediment level in the pond just north of the decant structure was at 7407.55. This elevation is 0.55 ft below the 60% sediment level.

A copy of the field notes is attached.

I certify that the above description accurately represents the condition of the Minesite Sediment Pond as observed during my inspection on September 17, 2010.



Registration No. 334504  
State of Utah

JDB:kb

Attachment

09/09/10 MLD

CANYON FUEL COMPANY - SUFCO MINE

Minesite Primary Sediment Pond Annual Inspection Report

Inspector John D. Byars Date 9-17-10

1. Dam Structural Weakness

A. Cracks or scarps on crest      Yes X No

None Observed

B. Cracks or scarps on slope      Yes X No

None Observed

C. Sloughing or bulging on slope      Yes X No

None observed

2. Major Erosion Problems      Yes X No

minor gullies forming on west slope from 2009

3. Surface Movements of Surrounding Slopes      Yes X No

None observed

4. Visible Sumps or Sinkholes in Slurry Surface      Yes X No

None observed

5. Clogging

A. Spillway channels and pipes      Yes X No

Clear - no issues observed - water flowing from pond to primary drainage

B. Decant System      Yes X No

Clear - Valve locked

C. Diversion ditches

\_\_\_ Yes ☒ No

Clear

6. Seepage (Specify Location, Color and Approx. Volume)

\_\_\_ Yes ☒ No

None observed

7. Any appearance of instability, structural weakness, or other hazardous conditions

\_\_\_ Yes ☒ No

None observed

8. Weir level

\_\_\_ Yes ☒ No

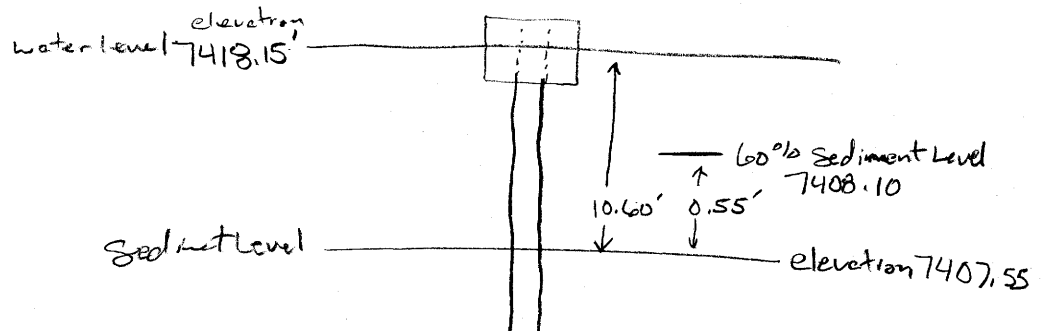
9. Other Comments

There was some minor erosion on the road to the pond that was repaired

See water level

The pond sediment level is 0.55' Below 60% Sediment Level the pond should be cleaned in 2011.

10. Drawing



**ANNUAL MINESITE SEDIMENTATION OVERFLOW POND  
CERTIFICATION -- 2010**

John D. Byars, P.E. on September 17, 2010, conducted an inspection of Canyon Fuel Company's SUFCO Minesite Sediment Overflow Pond.

There were no signs of structural weakness in the area of the sediment pond.

The fill slope above the pond was eroded with some minor gullies in random locations. There were no signs of instability of the fill slope.

The decant structure appeared to be functional and the decant valve was locked.

The water in the pond was at an elevation of 7252.5, which is at the standpipe spillway elevation. The sediment level in the pond just north of the decant structure was at 7238.0. This elevation is 5.62 ft below the 60% sediment level.

A copy of the field notes is attached.

I certify that the above description accurately represents the condition of the Minesite Sediment Pond as observed during my inspection on September 17, 2010.



JDB:kb

Attachment

09/09/10 MLD

CANYON FUEL COMPANY - SUFCO MINE

Minesite Sediment Overflow Pond Annual Inspection Report

Inspector John P. Byars Date 9-17-10

1. Dam Structural Weakness

A. Cracks or scarps on crest ☐ Yes ☒ No

None observed

B. Cracks or scarps on slope ☐ Yes ☒ No

None observed

C. Sloughing or bulging on slope ☐ Yes ☒ No

None observed

2. Major Erosion Problems ☐ Yes ☒ No

None observed

3. Surface Movements of Surrounding Slopes ☐ Yes ☒ No

None observed

4. Visible Sumps or Sinkholes in Slurry Surface ☐ Yes ☒ No

None observed

5. Clogging

A. Spillway channels and pipes ☐ Yes ☒ No

None observed

B. Decant System ☐ Yes ☒ No

None observed

C. Diversion ditches

\_\_\_ Yes X No

None observed

6. Seepage (Specify Location, Color and Approx. Volume)

\_\_\_ Yes X No

None observed

7. Any appearance of instability, structural weakness, or  
other hazardous conditions

\_\_\_ Yes X No

None observed

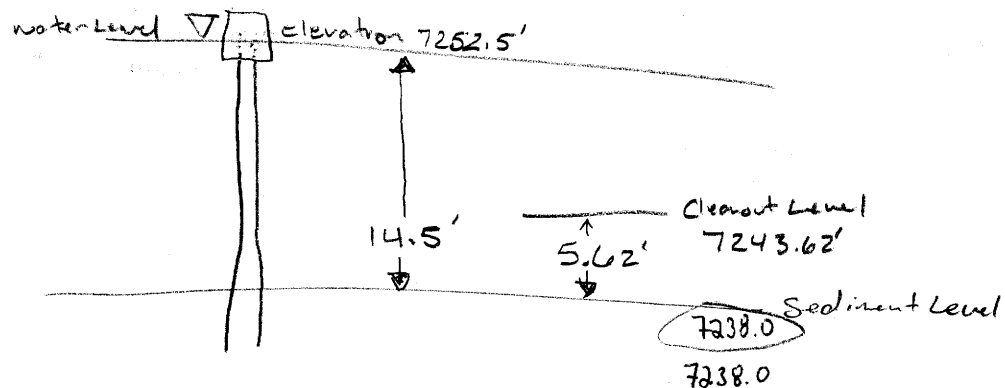
8. Weir level

\_\_\_ Yes X No

9. Other Comments

There is some minor erosion  
None. Constructed in 2010

10. Drawing



**ANNUAL WASTE ROCK SEDIMENTATION POND  
CERTIFICATION -- 2010**

John D. Byars, P.E. made an inspection of Canyon Fuel Company's SUFCO Mine Waste Rock Sediment Pond and associated Decant Impoundment on September 17, 2010.

No signs of structural weakness of the sediment pond dam or decant impoundment dam were observed.

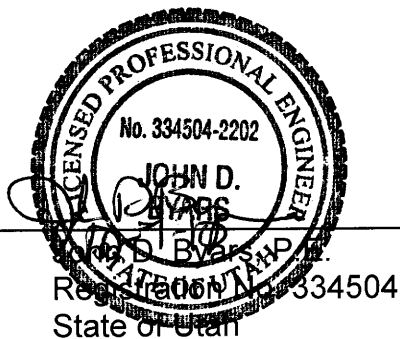
The spillways and decant devices are in good condition and are functional.

The sediment level at the northeast end of the pond was about at an elevation of 7883.50 ft. The sediment level in the middle of the pond about 25 ft south of the north bank was at an elevation of 7883.60 ft. The 60% sediment level for the pond is at 7885.15 ft. There is an additional 1.55 ft of depth in the pond before the clean out level is reached. An additional 6.00 ft of depth is available in the pond before it would discharge through the primary spillway.

No sediment or water was observed in the decant impoundment.

A copy of the field notes of the inspection is attached.

I certify that the above description accurately represents the condition of the Waste Rock Sedimentation Pond and Decant Impoundment observed during the inspection conducted on September 17, 2010.



JDB:kb

Attachment



09/09/10 MLD

CANYON FUEL COMPANY - SUFCO MINE

Rock Waste Sediment Pond Annual Inspection Report

Inspector John D. Byars Date 9-17-10

1. Dam Structural Weakness

A. Cracks or scarps on crest      Yes X No

None observed

B. Cracks or scarps on slope      Yes X No

None observed

C. Sloughing or bulging on slope      Yes X No

None observed

2. Major Erosion Problems      Yes X No

None observed

3. Surface Movements of Surrounding Slopes      Yes X No

None observed

4. Visible Sumps or Sinkholes in Slurry Surface      Yes X No

None observed

5. Clogging

A. Spillway channels and pipes      Yes X No

Clear - Never Used

B. Decant System      Yes X No

Clear - Valve Locked

C. Diversion ditches ☐ Yes ☒ No

No obstructions

6. Seepage (Specify Location, Color and Approx. Volume)

☐ Yes ☒ No

None observed

7. Any appearance of instability, structural weakness, or other hazardous conditions

☐ Yes ☒ No

None observed

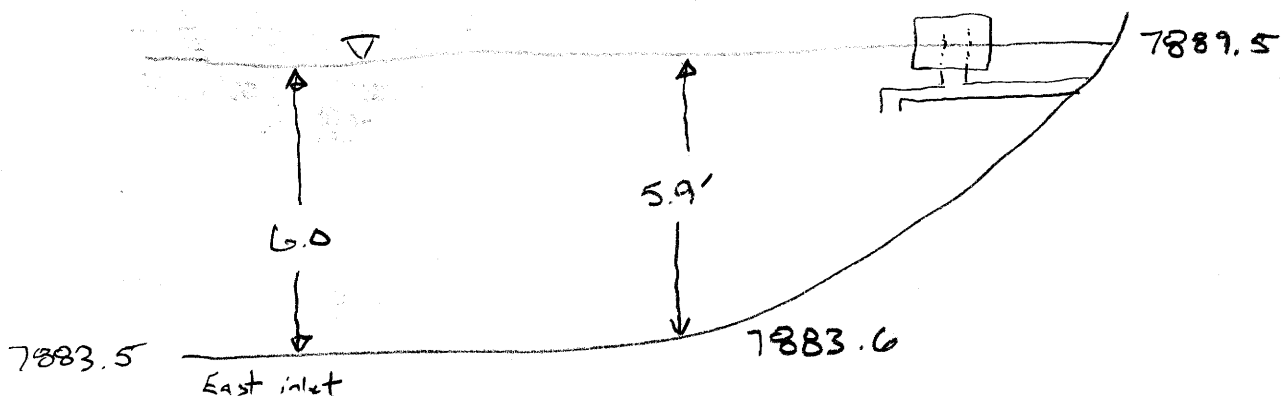
8. Other Comments

No evidence of discharge

Decent Pond OK - No erosion, No structural weakness

Spillway clear

10. Drawing



## ANNUAL WASTE ROCK DISPOSAL SITE CERTIFICATION -- 2010

John D. Byars, P.E. on September 17, 2010 made an inspection of Canyon Fuel Company's SUFCO Mine Waste Rock Disposal Site.

The pad of the fifth cell has active dimensions of about 170 ft x 200 ft. End-dumped piles of development waste were on the pad at the time of the inspection. This underground development waste is dumped from 10 wheel end-dump trucks in piles about 3.5-4 ft high. These piles are leveled with a D-6 Cat dozer or a 988 Cat loader. The resulting lift thickness is 18-24 inches. The dozer/loader and loaded trucks are routed over the pad to compact the lift.

Final and intermediate construction slopes were at or less than the designed 1v:2h (26.5°) on the south and west slope. Slopes are constructed such that water cannot collect against the toe.

The base of the 5<sup>th</sup> cell has been started. The 4<sup>th</sup> cell is complete and was covered with topsoil in the fall of 2009 and reseeded in the spring of 2010.

No fires have occurred at the site since it was constructed and none were observed during the inspection.

No significant erosion was observed at the time of inspection.

A copy of the field notes is attached.

Vegetation is growing abundantly on cells 1, 2, and 3 and consists of grass, brush and forbes.

I certify that the above description accurately represents the conditions observed at the Waste Rock Disposal Site during my inspection conducted on September 17, 2010.



JDB:kb

Attachment

09/09/10 MLD

CANYON FUEL COMPANY - SUFCO MINE

Coal Refuse Pile Annual Inspection Report

Inspector John D. Byers

Title Engineering MGR

Date 9-17-10

Permit # ACT/041/002

1. Foundation Preparation (vegetation, topsoil removal?)  
☒ Yes ☐ No
2. Lift Thickness (inches) 18" - 24"
3. Compaction Dozer ☒ Yes ☐ No
4. Burning (specify extent and location) ☐ Yes ☒ No  
None Observed
5. Angle of Slope (degrees) N/A No Slope on 5th cell
6. Seepage (specify location, color, & appr. volume)  
☐ Yes ☒ No  
None observed
7. Cracks or Scarps (location and size) ☐ Yes ☒ No  
None observed
8. Major Erosion Problems (location and extent) ☐ Yes ☒ No  
None observed
9. Water Impounding Against Toe ☐ Yes ☒ No  
None observed
10. Any appearance of instability, structural weakness or other hazardous conditions  
☐ Yes ☒ No  
None observed

